



Pneumatic Slitter Metal Shears 1910, 1913 & 1920

Common features:

- n cuts without distortion or straightening of formed parts
- n burr free cutting
- n no finishing of the edges is required
- n accurate cutting along a marked line
- n single-side trimming is possible
- n working speed up to 9 m/min
- n cutting of U-,C- and L-profiles
- n clear view to scribed line or template
- n long life tool
- n easy, one hand, operation
- n simple and safe to use
- n noise under limit
- n low air consumption
- n ideal for application in hazardous areas

Advantage of 1910:

- n short curves possible
- n ideal for body-coach workshops
- n installation of car sun roofs
- n support-roller keeps the shear flat
- n shear head equivalent to SD5-1



Advantage of 1913:

- n ideal for installation, air conditioning, ducting, aircraft manufacturing
- n for application in hazardous (explosive) areas
- n ideal for U-,C-, & L-profile cutting
- n shear head equivalent to S1001N-1



Advantage of 1920:

- n rugged tool for higher cutting capacity
- n ideal for U-,C-, & L-profile cutting
- n shear head equivalent to 1020-1
- n for application in hazardous (explosive) areas



Optional adjustable guide S/01 for precisely straight cut strips (100, 250, 500 mm)



Optional metal box (Item.no. 18000)



cut-outs from drilled starting hole 10-14mm



cutting of shaped parts

DRACO Metal Shears	type	1910	1913	1920
max. cutting capacity	Art.no.:	62030-1	62040-1	62050-1
steel	400 N/mm ² mm/ga.	1,0/19	1,3/18	2,0/14
stainl. steel	600 N/mm ² mm/ga.	0,7/21	1,0/19	1,5/17
stainl. steel	800 N/mm ² mm/ga.	0,4/24	0,7/21	1,3/18
aluminum	250 N/mm ² mm/ga.	1,5/18	2,0/14	3,0/10
tightest radius	mm/ "	50/2	100/4	200/8
working speed	max. ± m/min	9	9	9
strokes	min ⁻¹	3000	3000	3000
air-consumption at 6 bar/min.	m ³ ±	0,18	0,18	0,18
motor capacity	Watts	200	200	200
weight	kg	1,3	1,3	1,3
noise	db(A)	78	78	78

spare parts	1910	1913	1920
knife	01011	01001	010135
set of jaws	BG13574/1	BG10600	BG13574
knife-pin set	BG12555	BG12555	BG12555
optional accessories			
adjustable guide S/01	up to 100 mm		10059
adjustable guide S/01	up to 250 mm		10060
adjustable guide S/01	up to 500 mm		10061
support roller (plastic)			BG10076
support roller (metal)			BG10077
metal box			18000

all units are ready to use

BG=Set